Tuesday, 10/02/2009 11:09:01 AM

User:

Julie Dawson

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 45662

Estimate Number

: 10173

P.O. Number

: 10/02/2009 This Issue

: NC

Prsht Rev. First Issue

: 39153 **Previous Run**

: 11

Type

S.O. No. :

: MACHINED PARTS

Part Number

Drawing Name

Drawing Number

: N/A : A1

: D2537

D2537 REV A1

: BUSHING

Project Number

Drawing Revision

Material

: 19/02/2009 **Due Date**

Qty:

60 Um: Each

Written By

Checked & Approved By

Comment

: Est D 05.01.31

Material change on Step 2 KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 M304R500

304 SS roundbar .500



Comment: Qty.:

0.1203 f(s)/Unit Total: 7.2198 f(s)

Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)

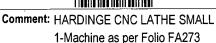
M1/5415

09/08/18

2.0

HARDINGE





2-Deburr and Tumble

09/02/18



3.0

QC2

PARTS AS THEY COME OFF MACHINE



Comment: INSPEC ARTS AS THEY COME OFF MACHINE



4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

PACKAGING 1

5.0

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Page 1

Dart Aerospace Ltd

		- ••									
W/O:			WC	RK ORDER CHANGI	ES						
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									•		
Part No	:	PAR #:	Fault Categ	gory:	NCR: Yes	No DQ	 A:	Date: _			
					QA: N/C Closed: Date:						
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)	*				
DATE	STEP	Description of NC	of NC Corrective Action Section B			Varitication Amm		Approval	al Approval		
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sect			Section C	Chief Eng	QC Inspector
			_								

NOTE: Date & initial all entries

Date: User: Tuesday, 10/02/2009 11:09:01 AM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 45662

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:

DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			7				
Part No	o:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	

WORK ORDER CHANGES

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B				A
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC inspector
						-	
	,						
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Section C Chief Eng

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	M5(06)
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototy	ое
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.250	+/-0.010	1,249				
0.316	+0.005/-0.000	13165				
Ø0.438	+/-0.010	,437				
1941-1						
1						
·····.						
						
		-				1.2
-						455.,
	-					
<u> </u>						
	 					

Measured by:	Ø.	Audited by:	J.L	Prototype Approval:	N/A
Date:	09/02/18	Date:	09/02/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	03.11.11	New Issue	KJ/RF	
В	05.02.17	Added Ø0.438	KJ/JLM 1/A	
С	07.10.31	Tolerance revised on Ø0.438	KJ/EC/DD	<i>X</i>

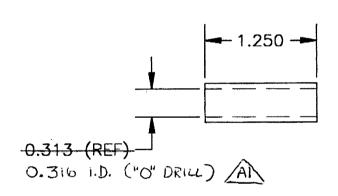




DESIGN	DRAWN BY	DART AEROSPACE	LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT,	CANADA
CHECKED	APPROVED	DRAWING NO.	REV. A
m.m.	36>	D2537	SHEET 1 OF 1
DATE		TITLE	SCALE
96:05:15		BUSHING	1:1
AI 02.0	5.30 Mg	0,316 WAS 0,313	The American

RELEASED 96607/26 BD





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KE 99.09.07